



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3405-041

Job Sheet 173728



Part No: D3405-041

Job Qty: 12 ea

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 4/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 rev.B drawing EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Waterjet		dc 18/03/25
100	Waterjet	12 pcs	4/14/18	4/14/18	0.00	1.07	Waterjet1		dc 18/03/25
110	QC	12 pcs	4/14/18	4/14/18	0.00	0.00	QC2 Waterjet-2		dc 18/03/25
120	QC	12 pcs	4/14/18	4/14/18	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs	4/14/18	4/14/18	0.09	1.00	Brake NC 1		38
140	QC	12 pcs	4/14/18	4/14/18	0.00	0.00	QC5		38
150	Large Fab	12 pcs	4/14/18	4/14/18	0.00	3.80	Large Fab 1		38
160	QC	12 pcs	4/14/18	4/14/18	0.00	0.00	QC9		PD 18-05-18
170	QC	12 pcs	4/14/18	4/14/18	0.00	0.00	QC5		PD 18-05-18
180	Powdercoat	12 pcs	4/16/18	4/16/18	0.00	0.35	Powdercoat2		BBB-5-22
190	QC	12 pcs	4/16/18	4/16/18	0.00	0.00	QC3		MAY 27 2018
200	Packaging	12 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-1	JUN 01 2018	
210	QC21-SA	12 Ea	4/16/18	4/16/18	0.00	0.00	QC21		21 JUN 01 2018

M 108839

START: 9:55

CV: F.400

FINISH: 10:25

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.8480 sf (.154 ea)	90-Start up Operation	
D3404-1	Ground Handling Wheel Lug	12 Ea (1 ea)	150-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	2	0
150-Large Fab	D3404-1	12	31	0

Part Specifications

Specifications could not be found.

Plex 3/6/18 1:18 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
Date: _____		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	Other ☐	
Description		MRB (QSI042) Approval					
 1270 Aberdeen Street Hawthorn, ON K6A 1K7 CANADA TEL: 1 613 832-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S054677 Part: D3405 - 041 Job No: 173728 Serial No/Batch: S054677 Revision: _____ Inspector: _____ Date: 03/25/18		Completed By					
		Lead hand / Supervisor Approval Verification					
		QC / QA Coordinator Approval					
Root Cause							
Environment ☐	No Re ☐	Loss/Surge ☐					
Design ☐	Operator ☐	rogram ☐					
Doc/Data ☐	Offset/Setup ☐	Positioned Wrong ☐					
Equip/Tooling ☐	Supplier ☐	Outside Dimensions ☐					
Handling/Pre ☐	Training ☐	Over/Under tolerance ☐					
Material ☐	Use for Testing ☐	Part Incorrect ☐					
Internal Transport ☐	Poor Information ☐	Part Lost/Missing ☐					
Tribal Knowledge ☐	Rushing ☐	Part Moved ☐					
LOA ☐	Product Improvement ☐	Drawing ☐					
Substation ☐	Process Improvement ☐	Finish ☐					
Past Expiry Date ☐	Manufacturing Process ☐	Misread ☐					
Misidentified ☐	Past Due ☐	Turning Sequence ☐					
OTHER: _____							

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐	